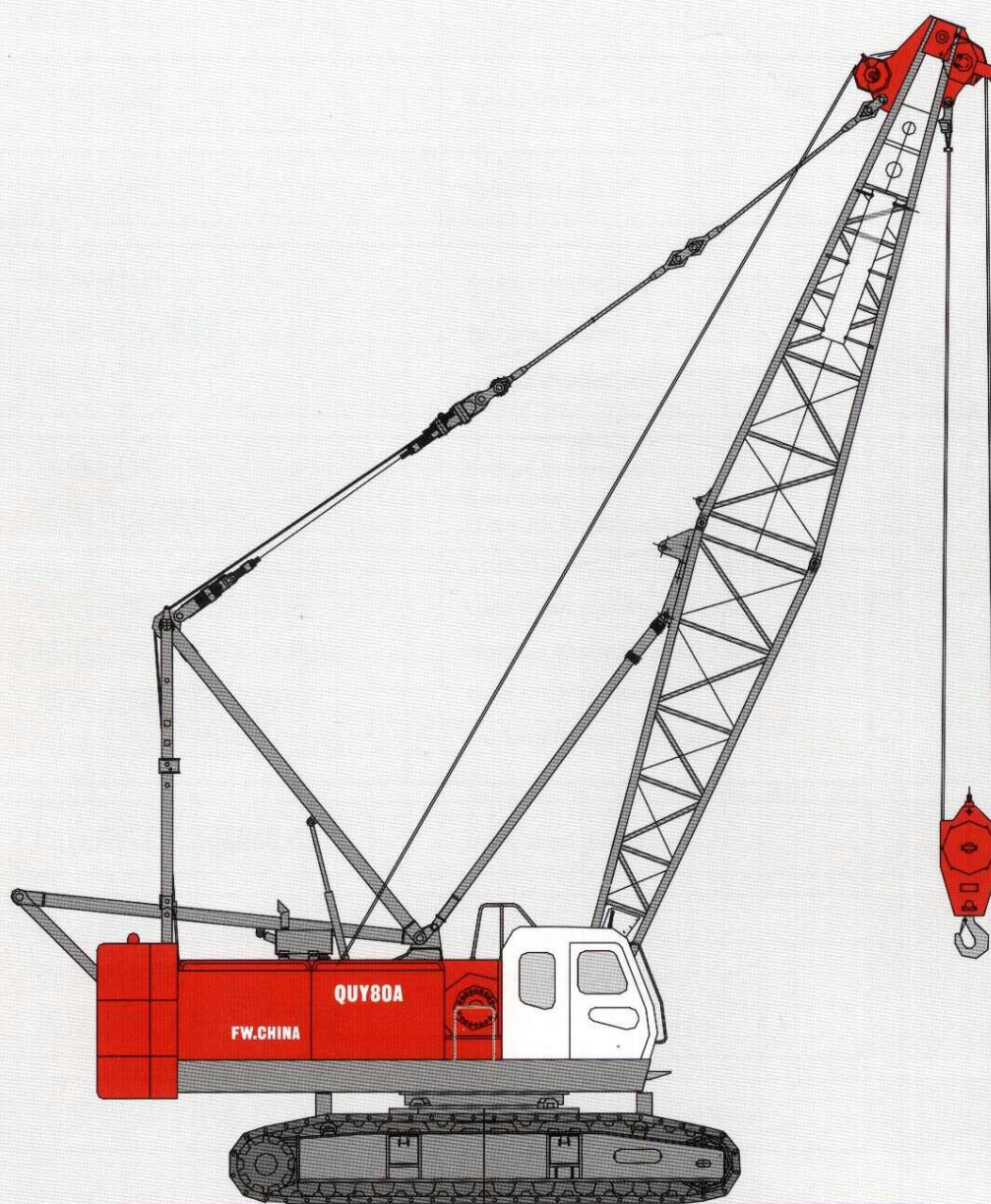


液压式履带起重机

HYDRAULIC CRAWLER CRANE

QY80A



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Safety Devices

Moment limiter

Safe load indicator monitors and shows all actual parameters under the actual working conditions, such as actual hoist load, boom angle.

When the actual load is less than 90% of rated maximum load, the green indicator on moment limiter will light up.

When the actual load is between 90% and 100% of rated maximum load, the buzzer on the moment limiter will alarm intermittently and the yellow indicator on the computer screen and working signal light outside the cabin also light up. When the actual load reaches 105% of rated maximum load, the buzzer will alarm continuously; the red indicators on the screen and outside the cabin light up. At the same time, the hoisting of load and the increase of working radius will automatically stop.

When the boom rises over 78°, the moment limiter will send this signal to the relays to control the rise of boom. The rise of boom will automatically stop after the solenoid valve cuts off the oil way.

Hook limit device

When the hook lifts up to certain height and touches the plumb, the limit switch shall be disengaged by the reposition spring, and then the switch cuts off the control circuit.

The limit device controls the relay action and makes the buzzer alarm. At the same time, it controls the circuit of the solenoid valve which controls the rise of main/aux. hook; the oil way controlled by solenoid valve will be cut off and the oil outlet way of control valve also will be cut off. The rise of the hook will automatically stop. So the hook will not over-hoist the load.

Boom limit device

There are two ways to control the boom upper limit

a. Limit switch control

when the boom angle is less than 78°, the limit switch at the boom foot stays engaged and the derricking action of boom is available. When the boom angle equals 78°, the limit switch will be disengaged and the control relay makes the buzzer alarm. The solenoid valve cuts off the oil outlet way of the derricking control valve, and then the rise of boom will automatically stop.

b. Moment limiter control

When the actual load reaches 105% of rated maximum load and the boom angle is less than 30°, the increase of working radius will automatically stop. When the boom angle equal 78°, the buzzer in the moment limiter will alarm.

Waterproof box:

The waterproof box installed on the left side of the cabin is used for preventing the plugs of the angle sensor on the moment limiter, of hook over-hoist limit switch and of the anemometer from water.

The three-color load indicator

The three-color load indicator is installed on the crane in order to let the personnel on site know the load. The driver and the signal personnel are equipped with the interphone for the convenience of contact.

Anemometer

Anemometer- the wind speed sensor on the top of A-frame is used for testing wind speed. The moment limiter will show wind speed.

The drum and slew brakes and locking devices

Brakes: the crane has main/aux. Winch brakes, derricking brake and slew brake.

Locking devices: the crane has main/aux. Winch pawls, derricking winch pawls and slew locking device.

Gradiometer

The device is used for testing the angle between the crane and the ground. It ensures the ground meets the requirements.

Angle scale

The angle scale installed on the boom foot is used for showing the current boom angle.

Travel alarm device

The manual buzzer alarms.

Slew alarm device

The manual buzzer alarms.

Specifications

Superstructure

Power device

Model:QSL-9 the diesel engine from Cummins
Type:water-cooled, direct fuel injection with turbocharger actuator
Displacement: 8.9L
Rated power:209kw/2000rpm
Maximum torque:1356N.m/1500rpm
Fuel tank capacity:485L
Hydraulic oil tank capacity:600L

QY80A are imported from German Rexroth.The hydraulic system is controlled by the load sensing valve.The main pump is double variable displacement pump.The main valve is M7 valve.The main/auxmotor has the HD control system and it has the four-speed stages.The derricking motor has the fixed displacement system and the pilot system functions well.The hydraulic pipes are ranged orderly and convenient for maintenance.

Hydraulic system

The hydraulic components of

The specification of Wire Rope

Position	Wire Rope Model	Wire Rope diameter	Length of wire rope(m)	Breaking load
Use for main hoist	6Fi(29)- φ 26-B	φ 26m	220	46t
Use for Aux. hoist	6Fi(29)- φ 26-B	φ 26m	180	46t
Use for derrick	6Fi(29)- φ 20-C	φ 20m	170	31t

Main and aux.hoist winshes

The main hoist winch,auxiliary hoist winch and derricking winch have motors with variable displacement piston driven by planetary reduction gear.The brake is often closed with wet disc.

Main and auxiliary hoist devices

Drum:the diameter is φ 610mm

Maximum rope speed 116m/min

Derricking Device

Drum:the diameter is φ 440mm

Maximum rope speed: 54 m/min

Slew System

The motor is driven by the reduction gear.through the planetary reducer

The crane can be turned by 360° .

Speed: 3r/m (high speed) and 1.8r/m (low speed)

The four pins at different positions are locked.

The Cabin

The fully close cabin has large front view. The cabin has rear view mirror, wiper, air-conditioner and stereo. The cabin also has the monitor with large screen and moment limiter. The seat can be adjusted. There is a fire extinguisher in the cabin.

Counterweight

The counterweight has two kinds: welded counterweight and forged counterweight. The welded counterweight includes three blocks while the forged counterweight includes six blocks. The total weight: 24.5t.

Undercarriage

Lower frame

The lower frame consists of structure steel plate. The left and right crawlers have the function of extension and retraction and it increases the stability of the lower frame.

The track roller

Every side has 10 track rollers:All track rollers are equipped with bushings, seals and lubricating oil.

Jack-up cylinders

The four jack-up cylinders are connected with the support beams on the lower frame for extension and retraction action

The crawler

The width of every track shoe is 860mm.The crawler chain includes 52 track shoes. The tension state of track shoe can be adjusted by the hydraulic jack until the adjusting plate has the ideal position.

The crawler Drive

The independent hydraulic driving system is within the crawler frame. Every hydraulic driving system has a hydraulic motor. The hydraulic motor and reduction gear in the crawler frame can not exceed the width of the track shoe.

Travel speed

1.3km/h,(The speed will vary with the different load)

Grade ability 30%

Working Equipments

The main steel pipe with high strength is imported. The lattice boom consists of steel pipes which are welded together. The boom sections are connected by the pins.

Boom

The standard boom is 13m-58m.

Fixed Jib

The fixed jib has two angles with the boom:15°,30°.

Boom and jib combinations

the standard boom is 37m-52m, the fixed jib is 9m-18m.

Hook

80t Hook 50t Hook 25t Hook 8t Hook



臂杆组合

Boom Combination

05

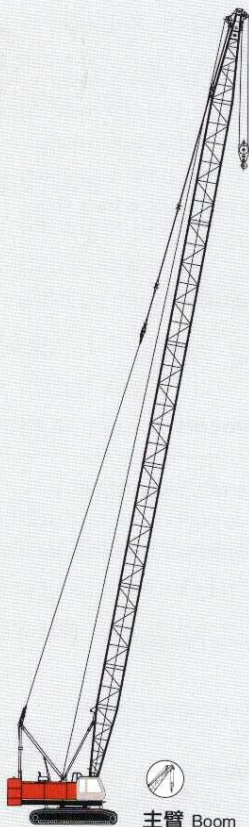
Fushun Excavator Corporation Ltd.

标准主臂

最大起重量: 80吨x4米
最大臂杆长度: 58米

Standard Boom

Max. Rated load:
80tx4m
Max. Boom length:
58m



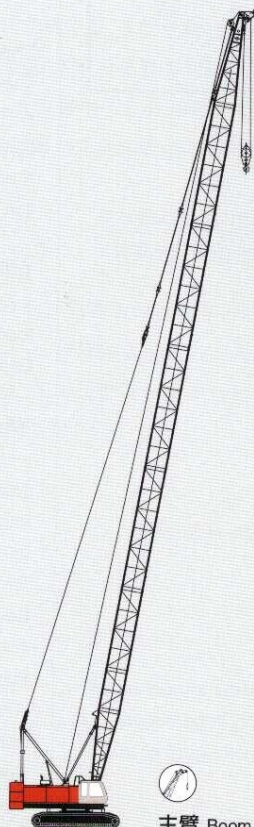
主臂 Boom
13m-58m

加长主臂

最大起重量: 8吨x20米
最大臂杆长度: 58米

Runner

Max. Rated load:
80tx4m
Max. Boom length:
58m



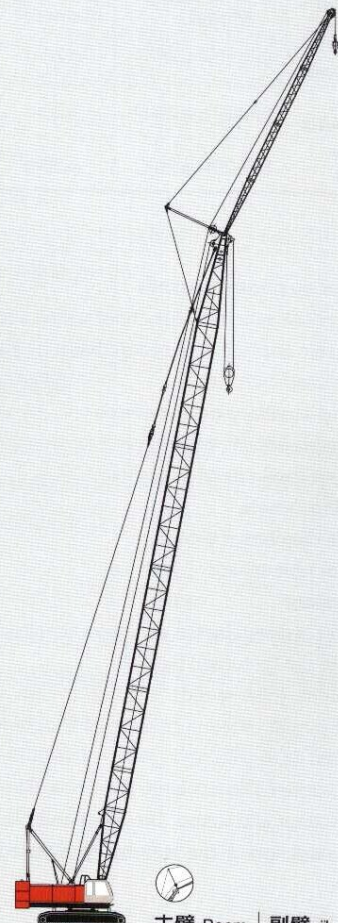
主臂 Boom
13m-58m

固定副臂

最大起重量: 8吨x20.3米
最大组合: 49米+18米

Fixed Jib

Max. Rated load:
8tx20.3m
Max. Combination:
49m+18m



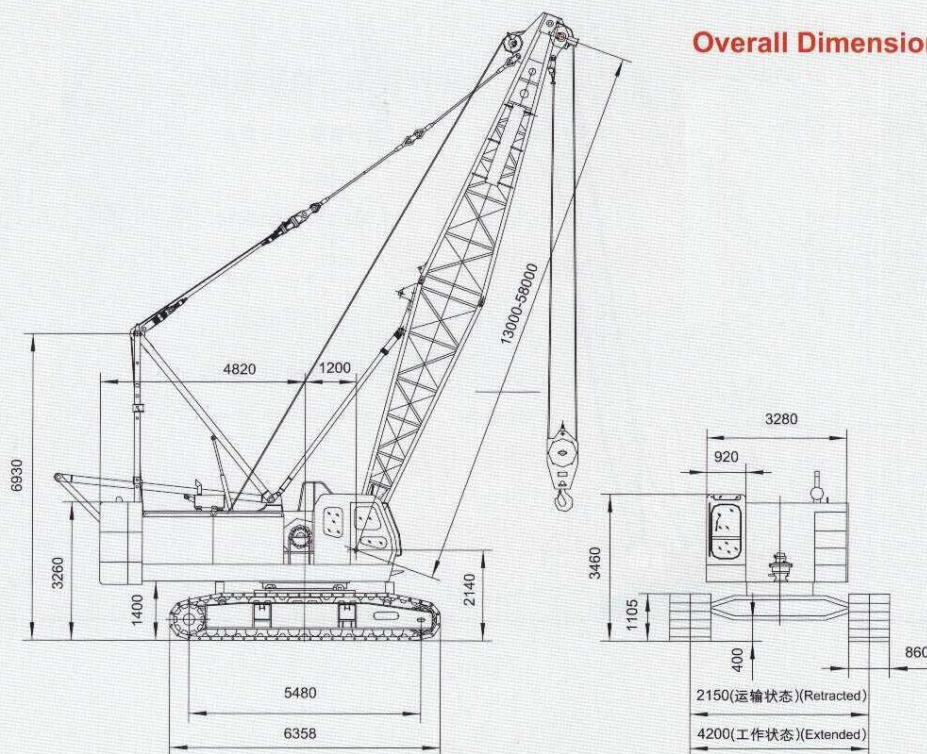
主臂 Boom | 副臂 jib
37m-52m | 9m-18m

Technical Data

Descriptions		Unit	Value
Max. Rated Capacity		t	80
Max. Rated Capacity × Working Radiusment		t·m	80 × 4=320
Boom Length		m	13~58
Jib Length		m	9~18
Max.length of main boom and fixed jib		m	49+18
Boom Angle		°	30~80
Working speed	Line Speed	Hoist	m/min ※ High116/58 Low80/40
		Lower	m/min ※ High116/58 Low80/40
		Boom hoist	m/min ※ 54
		Boom Lower	m/min 54
		Slew speed	r/min High3 Low 1.8
		Travel speed	km/h ※ 1.3
Parts of line	10	Single pull	8t
Grade ability (with basic boom and cabin on rear side)		%	30
Rated power output/rotating speed of diesel engine		KW/rpm	Cummins QSL-9 209KW/2000rpm
Mass of the crane (with basic boom)		t	83
Ground pressure	(with basic boom)	Mpa	0.0828
	(with max. main boom)		0.088
	(with max. main boom + jib)		0.088
Counterweight		t	24.5

Note: Speed with *may vary with the different load.

Overall Dimensions



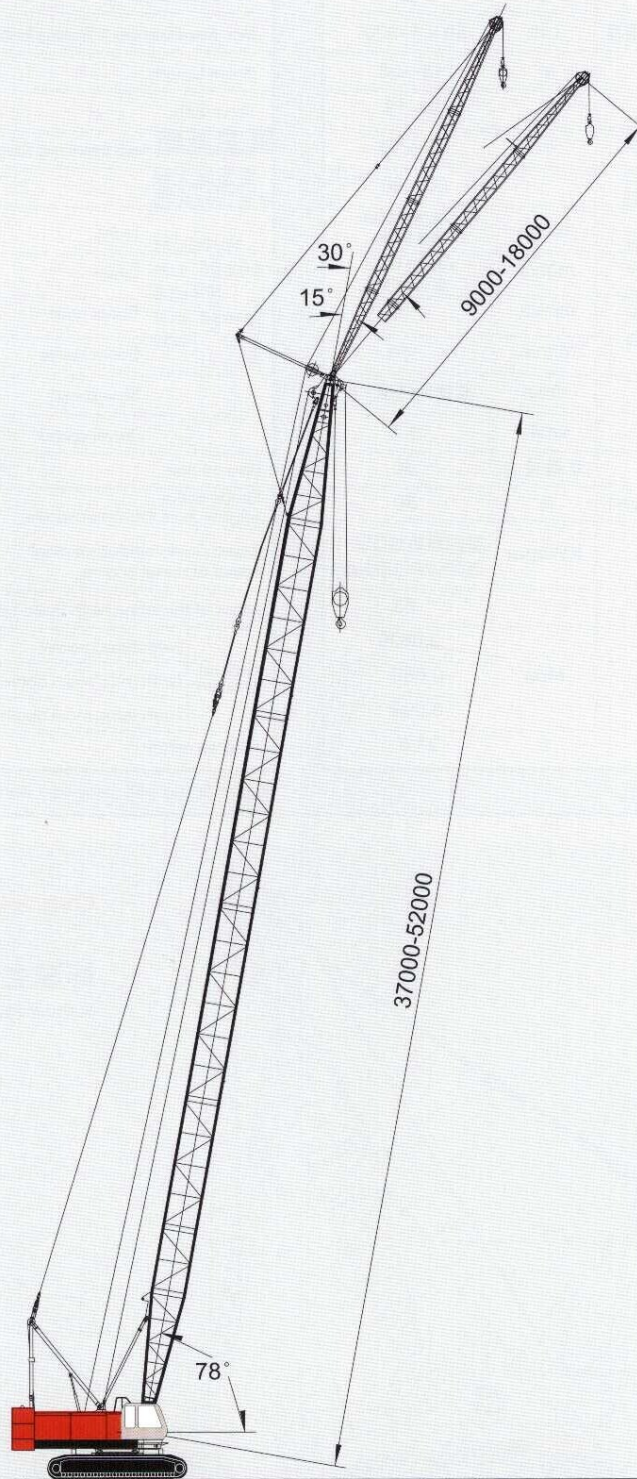


总体尺寸

Overall Dimensions

07

固定副臂
Fixed Jib

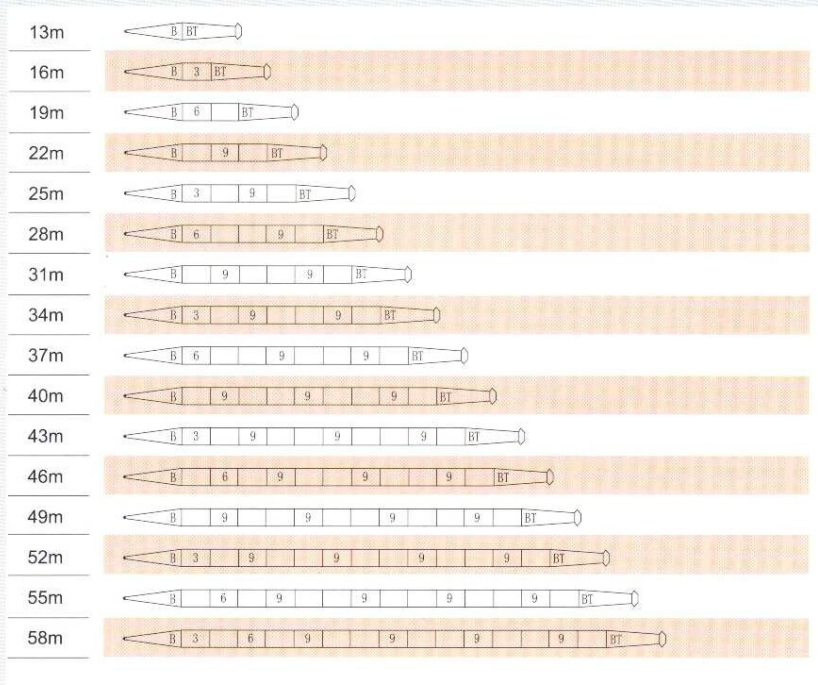


主臂和副臂组合

Boom and Fixed Jib Combinations

标准主臂工况臂节组合

Boom Combination (Standard Boom)

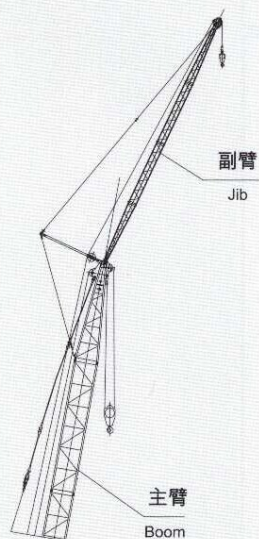


注解

符号	臂杆长度	备注
	6.5米	6.5米下节臂
	6.5米	6.5米上节臂
	3 米	3米中间节臂
	6 米	6米中间节臂
	9 米	9米中间节臂

Note

Symbol	Boom length	Remarks
	6.5m	6.5m boom foot
	6.5m	6.5m boom top
	3 m	3m insert section
	6 m	6m insert section
	9 m	9m insert section



固定副臂工况臂节组合

主臂长度	副臂长度	副臂组合
	9米	
37米-52米	13.5米	
	18米	

Fixed Jib Combination

Boom length	Jib Length	Jib Combination
	9m	
37m-52m	13.5m	
	18m	

注解

符号	副臂长度	备注
	4.5米	4.5米下节臂
	4.5米	4.5米上节臂
	4.5米	4.5米中间节臂

Note

Symbol	Jib length	Remarks
	4.5m	4.5m jib foot
	4.5m	4.5m boom top
	4.5m	4.5m insert section



标准主臂工况载荷表

Load Chart (Standard Boom)

09



13m-58m



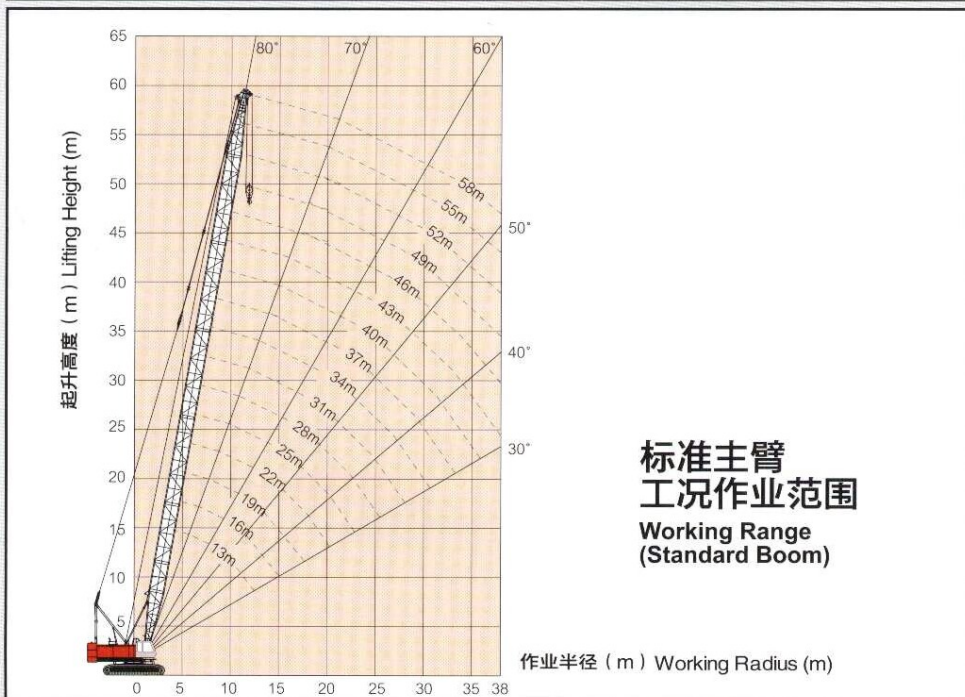
360°



24.5t

倾覆载荷: 75% 单位: t (吨)
Tipping load: 75% Unit: t

Boom length 臂长(m) Working Radius	13	19	25	31	37	43	49	55	58	Boom length 臂长(m) Working Radius
4.0	80.00									4.0
4.5	75.11	(5.15m)								4.5
5.0	65.47	61.92								5.0
5.5	55.98	55.69	(6.40m)							5.5
6.0	47.72	47.51	47.31							6.0
6.5	42.72	42.50	42.28							6.5
7.0	38.18	37.95	37.73	(7.65m)						7.0
7.5	34.49	34.26	34.03	32.89						7.5
8.0	31.44	31.20	30.97	30.80	(8.89m)					8.0
8.5	28.87	28.63	28.40	28.22	26.23					8.5
9.0	26.68	26.44	26.20	26.02	25.78	(10.14m)				9.0
10.0	23.13	22.89	22.64	22.46	22.21	21.54	(11.38m)			10.0
11.0	20.39	20.14	19.90	19.71	19.46	19.21	18.13	(12.64m)		11.0
12.0	18.21	17.96	17.71	17.52	17.26	17.01	16.82	15.38	(13.26m)	12.0
13.0	16.43	16.18	15.92	15.73	15.47	15.22	15.03	14.77	14.20	13.0
14.0	(12.46m)	14.69	14.44	14.25	13.99	13.73	13.54	13.28	13.12	14.0
15.0		13.25	12.99	12.80	12.54	12.29	12.10	11.84	11.68	15.0
16.0		12.19	11.90	11.75	11.49	11.23	11.04	10.78	10.62	16.0
18.0		10.75	10.23	10.04	9.78	9.52	9.32	9.06	8.90	18.0
20.0		(17.65m)	8.77	8.58	8.32	8.06	7.87	7.60	7.45	20.0
22.0			7.73	7.54	7.27	7.02	6.83	6.56	6.40	22.0
24.0			7.35	6.68	6.42	6.16	5.97	5.71	5.55	24.0
26.0			(22.85m)	5.79	5.54	5.28	5.10	4.84	4.68	26.0
28.0				5.21	4.96	4.70	4.51	4.26	4.10	28.0
30.0					4.46	4.20	4.02	3.76	3.60	30.0
32.0					3.84	3.59	3.41	3.17	3.02	32.0
34.0					3.61	3.23	3.05	2.81	2.66	34.0
36.0					(33.24m)	2.82	2.65	2.41	2.26	36.0
38.0						2.55	2.37	2.14	1.99	38.0



加长主臂工况载荷表

Load Chart (Runner)

倾覆载荷: 75% 单位: t (吨)

Tipping load: 75% Unit: t



13m-58m

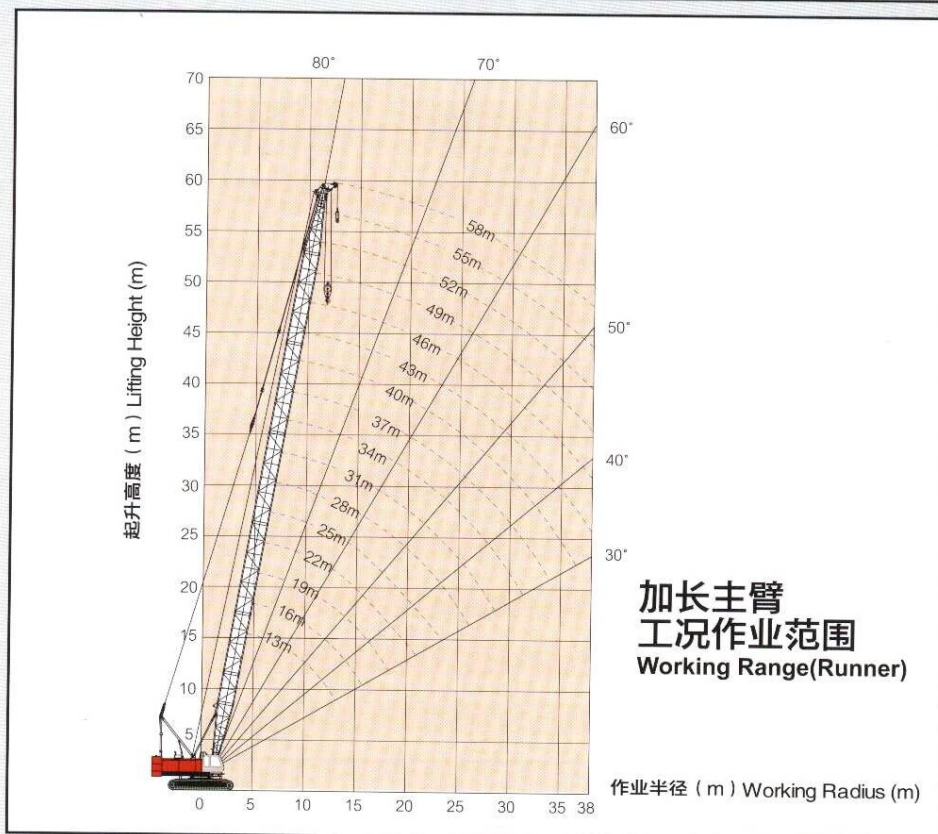


360°



24.5t

Boom length 作业半径(m) 臂长(m) Working Radius	13	19	25	31	37	43	49	55	58	Boom length 作业半径(m) 臂长(m) Working Radius
4.0	8.00									4.0
4.5	8.00	(5.15m)								4.5
5.0	8.00	8.00								5.0
5.5	8.00	8.00	(6.40m)							5.5
6.0	8.00	8.00	8.00							6.0
6.5	8.00	8.00	8.00							6.5
7.0	8.00	8.00	8.00	(7.65m)						7.0
7.5	8.00	8.00	8.00	8.00						7.5
8.0	8.00	8.00	8.00	8.00	(8.89m)					8.0
8.5	8.00	8.00	8.00	8.00	8.00					8.5
9.0	8.00	8.00	8.00	8.00	8.00	(10.14m)				9.0
10.0	8.00	8.00	8.00	8.00	8.00	8.00	(11.38m)			10.0
11.0	8.00	8.00	8.00	8.00	8.00	8.00	8.00	(12.64m)		11.0
12.0	8.00	8.00	8.00	8.00	8.00	8.00	8.00	8.00	(13.26m)	12.0
13.0	8.00	8.00	8.00	8.00	8.00	8.00	8.00	8.00	8.00	13.0
14.0	(12.46m)	8.00	8.00	8.00	8.00	8.00	8.00	8.00	8.00	14.0
15.0		8.00	8.00	8.00	8.00	8.00	8.00	8.00	8.00	15.0
16.0		8.00	8.00	8.00	8.00	8.00	8.00	8.00	8.00	16.0
18.0		8.00	8.00	8.00	8.00	8.00	8.00	8.00	8.00	18.0
20.0		(17.65m)	8.00	8.00	8.00	8.00	8.00	8.00	8.00	20.0
22.0			8.00	8.00	8.00	7.90	7.67	7.36	7.17	22.0
24.0			8.00	7.59	7.25	6.93	6.70	6.39	6.20	24.0
26.0			(22.85m)	6.79	6.45	6.12	5.89	5.57	5.38	26.0
28.0				6.11	5.76	5.43	5.20	4.88	4.68	28.0
30.0					5.17	4.84	4.60	4.28	4.09	30.0
32.0					4.66	4.32	4.08	3.76	3.57	32.0
34.0					4.37	3.87	3.63	3.31	3.11	34.0
36.0					(33.24m)	3.47	3.23	2.90	2.70	36.0
38.0						3.11	2.87	2.54	2.34	38.0





固定副臂工况载荷表

Load Chart (Fixed jib)

11



37m-52m



15°、30°
9m-18m



360°



24.5t

主臂长 Boom Length											
副臂长 Jib Length 9.0m				13.5m				18.0			
作业半径 Working Radius	Jib Angle 副臂夹角 15°	作业半径 Working Radius	Jib Angle 副臂夹角 30°	作业半径 Working Radius	Jib Angle 副臂夹角 15°	作业半径 Working Radius	Jib Angle 副臂夹角 30°	作业半径 Working Radius	Jib Angle 副臂夹角 15°	作业半径 Working Radius	Jib Angle 副臂夹角 30°
13.0	8.00	14.90	5.50	15.00	7.00	17.90	4.00	17.10	5.00	20.90	3.20
13.7	8.00	15.70	5.50	15.90	7.00	18.70	4.00	18.00	5.00	21.80	3.20
14.5	8.00	16.40	5.50	16.70	7.00	19.50	4.00	18.90	5.00	22.70	3.20
15.3	8.00	17.10	5.50	17.50	7.00	20.30	4.00	19.80	5.00	23.50	3.20
16.0	8.00	17.90	5.50	18.40	7.00	21.10	4.00	20.70	5.00	24.30	3.20
16.8	8.00	18.60	5.50	19.20	7.00	21.90	4.00	21.60	5.00	25.20	3.20
17.5	8.00	19.30	5.50	20.00	7.00	22.70	4.00	22.40	5.00	26.00	3.20
18.3	8.00	20.00	5.50	20.80	7.00	23.40	4.00	23.30	5.00	26.80	3.20
19.0	8.00	20.70	5.50	21.60	7.00	24.20	4.00	24.20	5.00	27.60	3.20
19.7	8.00	21.50	5.50	22.40	7.00	25.00	4.00	25.00	5.00	28.40	3.20
20.5	8.00	22.20	5.50	23.20	7.00	25.70	4.00	25.90	5.00	29.20	3.20
21.2	8.00	22.80	5.50	24.00	6.93	26.40	4.00	26.70	5.00	30.00	3.20
21.9	7.66	23.50	5.50	24.70	6.61	27.20	4.00	27.60	5.00	30.80	3.20
22.6	7.32	24.20	5.50	25.50	6.32	27.90	4.00	28.40	5.00	31.60	3.20
23.3	7.00	24.90	5.50	26.30	6.05	28.60	4.00	29.20	5.00	32.30	3.20
24.0	6.70	25.50	5.50	27.00	5.80	29.30	4.00	30.00	5.00	33.10	3.20
24.7	6.43	26.20	5.50	27.80	5.57	30.00	4.00	30.80	4.88	33.80	3.20
25.4	6.17	26.90	5.50	28.50	5.35	30.70	4.00	31.60	4.69	34.60	3.20
26.1	5.93	27.50	5.50	29.20	5.14	31.40	4.00	32.40	4.51	35.30	3.20
26.7	5.71	28.10	5.39	30.00	4.95	32.10	4.00	33.20	4.34	36.00	3.20
27.4	5.50	28.80	5.21	30.70	4.77	32.70	4.00	34.00	4.19	36.70	3.20



37m-52m



15°、30°
9m-18m



360°



24.5t

主臂长 Boom Length											
副臂长 Jib Length 9.0m				13.5m				18.0			
作业半径 Working Radius	Jib Angle 副臂夹角 15°	作业半径 Working Radius	Jib Angle 副臂夹角 30°	作业半径 Working Radius	Jib Angle 副臂夹角 15°	作业半径 Working Radius	Jib Angle 副臂夹角 30°	作业半径 Working Radius	Jib Angle 副臂夹角 15°	作业半径 Working Radius	Jib Angle 副臂夹角 30°
13.6	8.00	15.50	5.50	15.60	7.00	18.50	4.00	17.70	5.00	21.60	3.20
14.4	8.00	16.30	5.50	16.50	7.00	19.40	4.00	18.60	5.00	22.50	3.20
15.2	8.00	17.10	5.50	17.40	7.00	20.30	4.00	19.60	5.00	23.40	3.20
16.1	8.00	17.90	5.50	18.30	7.00	21.10	4.00	20.60	5.00	24.30	3.20
16.9	8.00	18.70	5.50	19.20	7.00	21.90	4.00	21.50	5.00	25.20	3.20
17.7	8.00	19.50	5.50	20.00	7.00	22.80	4.00	22.40	5.00	26.10	3.20
18.5	8.00	20.20	5.50	20.90	7.00	23.60	4.00	23.40	5.00	26.90	3.20
19.3	3.00	21.00	5.50	21.80	7.00	24.40	4.00	24.30	5.00	27.80	3.20
20.0	8.00	21.80	5.50	22.60	7.00	25.20	4.00	25.20	5.00	28.70	3.20
20.8	8.00	22.50	5.50	23.50	7.00	26.00	4.00	26.10	5.00	29.50	3.20
21.6	7.73	23.30	5.50	24.30	6.69	26.80	4.00	27.00	5.00	30.40	3.20
22.4	7.34	24.00	5.50	25.10	6.37	27.60	4.00	27.90	5.00	31.20	3.20
23.1	6.99	24.80	5.50	26.00	6.06	28.40	4.00	28.80	5.00	32.00	3.20
23.9	6.66	25.50	5.50	26.80	5.79	29.20	4.00	29.70	5.00	32.80	3.20
24.6	6.36	26.20	5.50	27.60	5.53	29.90	4.00	30.50	4.86	33.70	3.20
25.4	6.08	26.90	5.50	28.40	5.29	30.70	4.00	31.40	4.65	34.50	3.20
26.1	5.82	27.60	5.47	29.20	5.06	31.40	4.00	32.30	4.46	35.20	3.20
26.8	5.57	28.30	5.25	30.00	4.85	32.20	4.00	33.10	4.27	36.00	3.20
27.6	5.35	29.00	5.05	30.70	4.66	32.90	4.00	33.90	4.10	36.80	3.20
28.3	5.13	29.70	4.87	31.50	4.48	33.60	4.00	34.70	3.94	37.50	3.20
29.0	4.94	30.30	4.69	32.30	4.30	34.30	4.00	35.60	3.79	38.30	3.20

固定副臂工况载荷表

Load Chart (Fixed jib)



37m-52m



15° ,30°
9m-18m



360°



24.5t

主臂长 Boom Length											
副臂长 Jib Length 9.0m				13.5m				18.0m			
作业半径 Working Radius	Jib Angle 副臂夹角 15°	作业半径 Working Radius	Jib Angle 副臂夹角 30°	作业半径 Working Radius	Jib Angle 副臂夹角 15°	作业半径 Working Radius	Jib Angle 副臂夹角 30°	作业半径 Working Radius	Jib Angle 副臂夹角 15°	作业半径 Working Radius	Jib Angle 副臂夹角 30°
14.2	8.00	16.20	5.50	16.30	7.00	19.20	4.00	18.30	5.00	22.20	3.20
15.1	8.00	17.00	5.50	17.20	7.00	20.10	4.00	19.30	5.00	23.10	3.20
16.0	8.00	17.90	5.50	18.10	7.00	21.00	4.00	20.30	5.00	24.10	3.20
16.8	8.00	18.70	5.50	19.10	7.00	21.90	4.00	21.30	5.00	25.10	3.20
17.7	8.00	19.50	5.50	20.00	7.00	22.80	4.00	22.30	5.00	26.00	3.20
18.5	8.00	20.40	5.50	20.90	7.00	23.60	4.00	23.30	5.00	26.90	3.20
19.4	8.00	21.20	5.50	21.80	7.00	24.50	4.00	24.30	5.00	27.90	3.20
20.2	8.00	22.00	5.50	22.70	7.00	25.40	4.00	25.30	5.00	28.80	3.20
21.1	7.87	22.80	5.50	23.70	6.83	26.20	4.00	26.20	5.00	29.70	3.20
21.9	7.43	23.60	5.50	24.50	6.46	27.10	4.00	27.20	5.00	30.60	3.20
22.7	7.03	24.40	5.50	25.40	6.12	27.90	4.00	28.10	5.00	31.50	3.20
23.5	6.66	25.20	5.50	26.30	5.80	28.80	4.00	29.10	5.00	32.40	3.20
24.4	6.32	26.00	5.50	27.20	5.51	29.60	4.00	30.00	4.86	33.30	3.20
25.2	6.01	26.70	5.50	28.10	5.25	30.40	4.00	30.90	4.63	34.10	3.20
26.0	5.72	27.50	5.36	28.90	5.00	31.20	4.00	31.90	4.41	35.00	3.20
26.7	5.45	28.30	5.13	29.80	4.77	32.00	4.00	32.80	4.21	35.80	3.20
27.5	5.21	29.00	4.91	30.60	4.55	32.80	4.00	33.70	4.02	36.70	3.20
28.3	4.97	29.80	4.70	31.40	4.35	33.60	4.00	34.60	3.84	37.50	3.20
29.1	4.76	30.50	4.51	32.20	4.16	34.40	3.87	35.40	3.67	38.30	3.20
29.8	4.56	31.20	4.33	33.10	3.99	35.20	3.72	36.30	3.52	39.10	3.20
30.6	4.37	31.90	4.16	33.90	3.82	35.90	3.58	37.20	3.37	39.90	3.11



37m-52m



15° ,30°
9m-18m



360°



24.5t

主臂长 Boom Length											
副臂长 Jib Length 9.0m				13.5m				18.0m			
作业半径 Working Radius	Jib Angle 副臂夹角 15°	作业半径 Working Radius	Jib Angle 副臂夹角 30°	作业半径 Working Radius	Jib Angle 副臂夹角 15°	作业半径 Working Radius	Jib Angle 副臂夹角 30°	作业半径 Working Radius	Jib Angle 副臂夹角 15°	作业半径 Working Radius	Jib Angle 副臂夹角 30°
14.8	8.00	16.80	5.50	16.90	7.00	19.80	4.00	18.90	5.00	22.80	3.20
15.8	8.00	17.70	5.50	17.90	7.00	20.80	4.00	20.00	5.00	23.80	3.20
16.7	8.00	18.60	5.50	18.90	7.00	21.70	4.00	21.10	5.00	24.80	3.20
17.6	8.00	19.50	5.50	19.90	7.00	22.70	4.00	22.10	5.00	25.80	3.20
18.5	8.00	20.40	5.50	20.80	7.00	23.60	4.00	23.20	5.00	26.80	3.20
19.4	8.00	21.20	5.50	21.80	7.00	24.50	4.00	24.20	5.00	27.80	3.20
20.3	8.00	22.10	5.50	22.80	7.00	25.40	4.00	25.20	5.00	28.80	3.20
21.2	7.70	23.00	5.50	23.70	6.71	26.40	4.00	26.20	5.00	29.80	3.20
22.1	7.24	23.80	5.50	24.70	6.32	27.30	4.00	27.30	5.00	30.70	3.20
23.0	6.82	24.70	5.50	25.60	5.96	28.20	4.00	28.30	5.00	31.70	3.20
23.8	6.43	25.50	5.50	26.60	5.63	29.10	4.00	29.30	4.97	32.60	3.20
24.7	6.08	26.40	5.50	27.50	5.32	30.00	4.00	30.30	4.71	33.50	3.20
25.6	5.76	27.20	5.38	28.40	5.05	30.80	4.00	31.20	4.46	34.50	3.20
26.4	5.46	28.00	5.12	29.30	4.79	31.70	4.00	32.20	4.24	35.40	3.20
27.3	5.19	28.80	4.88	30.20	4.55	32.60	4.00	33.20	4.03	36.30	3.20
28.1	4.93	29.60	4.65	31.10	4.33	33.40	4.00	34.10	3.83	37.20	3.20
28.9	4.70	30.40	4.44	32.00	4.12	34.20	3.82	35.10	3.65	38.10	3.20
29.8	4.48	31.20	4.24	32.90	3.93	35.10	3.65	36.00	3.47	38.90	3.18
30.6	4.27	32.00	4.06	33.70	3.75	35.90	3.50	36.90	3.31	39.80	3.04
31.4	4.08	32.80	3.88	34.60	3.58	36.70	3.35	37.80	3.16	40.60	2.92
32.2	3.90	33.50	3.72	35.40	3.42	37.50	3.21	38.70	3.02	41.50	2.80



固定副臂工况载荷表

Load Chart (Fixed jib)

13



37m-52m



15°、30°
9m-18m



360°



24.5t

主臂长 Boom Length											
副臂长 Jib Length 9.0m				13.5m				18.0			
作业半径 Working Radius	Jib Angle 副臂夹角 15°	作业半径 Working Radius	Jib Angle 副臂夹角 30°	作业半径 Working Radius	Jib Angle 副臂夹角 15°	作业半径 Working Radius	Jib Angle 副臂夹角 30°	作业半径 Working Radius	Jib Angle 副臂夹角 15°	作业半径 Working Radius	Jib Angle 副臂夹角 30°
15.5	8.00	17.40	5.50	17.50	7.00	20.40	4.00	19.60	5.00	23.40	3.20
16.4	8.00	18.40	5.50	18.60	7.00	21.40	4.00	20.70	5.00	24.50	3.20
17.4	8.00	19.30	5.50	19.60	7.00	22.40	4.00	21.80	5.00	25.60	3.20
18.4	8.00	20.20	5.50	20.60	7.00	23.40	4.00	22.90	5.00	26.60	3.20
19.3	8.00	21.20	5.50	21.70	7.00	24.40	4.00	24.00	5.00	27.70	3.20
20.3	8.00	22.10	5.50	22.70	7.00	25.40	4.00	25.10	5.00	28.70	3.20
21.2	7.59	23.00	5.50	23.70	6.63	26.40	4.00	26.10	5.00	29.70	3.20
22.2	7.10	23.90	5.50	24.70	6.21	27.30	4.00	27.20	5.00	30.70	3.20
23.1	6.66	24.90	5.50	25.70	5.83	28.30	4.00	28.30	5.00	31.70	3.20
24.1	6.25	25.80	5.50	26.70	5.49	29.30	4.00	29.30	4.86	32.70	3.20
25.0	5.89	26.60	5.47	27.70	5.17	30.20	4.00	30.40	4.58	33.70	3.20
25.9	5.55	27.50	5.18	28.70	4.88	31.10	4.00	31.40	4.33	34.70	3.20
26.8	5.24	28.40	4.91	29.60	4.61	32.10	4.00	32.50	4.09	35.70	3.20
27.7	4.96	29.30	4.66	30.60	4.36	33.00	4.00	33.50	3.87	36.70	3.20
28.6	4.70	30.10	4.43	31.50	4.13	33.90	3.81	34.50	3.66	37.60	3.20
29.5	4.45	31.00	4.21	32.50	3.92	34.80	3.63	35.50	3.47	38.50	3.16
30.3	4.23	31.80	4.01	33.40	3.72	35.70	3.46	36.50	3.30	39.50	3.01
31.2	4.02	32.70	3.82	34.30	3.54	36.50	3.30	37.50	3.13	40.40	2.87
32.1	3.82	33.50	3.64	35.20	3.36	37.40	3.15	38.40	2.98	41.30	2.74
32.9	3.64	34.30	3.47	36.10	3.20	38.20	3.00	39.40	2.83	42.20	2.62
33.7	3.47	35.10	3.32	37.00	3.05	39.10	2.87	40.30	2.69	43.10	2.50



37m-52m



15°、30°
9m-18m



360°



24.5t

主臂长 Boom Length											
副臂长 Jib Length 9.0m				13.5m				18.0			
作业半径 Working Radius	Jib Angle 副臂夹角 15°	作业半径 Working Radius	Jib Angle 副臂夹角 30°	作业半径 Working Radius	Jib Angle 副臂夹角 15°	作业半径 Working Radius	Jib Angle 副臂夹角 30°	作业半径 Working Radius	Jib Angle 副臂夹角 15°	作业半径 Working Radius	Jib Angle 副臂夹角 30°
				18.10	7.00	21.00	4.00				
				19.20	7.00	22.10	4.00				
				20.30	7.00	23.20	4.00				
				21.40	7.00	24.20	4.00				
				22.50	7.00	25.20	4.00				
				23.60	6.56	26.30	4.00				
				24.60	6.11	27.30	4.00				
				25.70	5.71	28.30	4.00				
				26.70	5.34	29.30	4.00				
				27.80	5.00	30.30	4.00				
				28.80	4.70	31.30	4.00				
				29.80	4.42	32.30	4.00				
				30.80	4.16	33.30	3.82				
				31.90	3.92	34.20	3.61				
				32.90	3.69	35.20	3.42				
				33.80	3.49	36.10	3.24				
				34.80	3.30	37.10	3.07				
				35.80	3.12	38.00	2.91				
				36.70	2.95	38.90	2.77				
				37.70	2.79	39.80	2.63				
				38.60	2.65	40.70	2.49				

载荷表说明

The Notes for Load Chart

说明

1. 本起重机符合 GB3811 标准, 同时又满足 ISO 4302、ISO 4305 标准。
2. 载荷表所表示的额定总载荷值为水平坚硬地面上, 理想作业条件的最大允许值。
3. 载荷表所示的值以吨为单位, 并基于倾翻力矩 75% 以内的值, 及移动式起重机结构标准所确定的前方稳定度在 1.15 以内。
4. 载荷表所示的值基于平衡负载而计算, 不包括如突然停止的冲击负载, 地表状况, 风力负荷及操作速度等影响。如在此条件下, 驾驶员必须进行减载作业。同时, 载荷表中的值还要扣除如吊钩, 吊具等的自重。
5. 在安装副臂时, 主起重臂实际吊起的载荷重量为主臂载荷表中的值扣除下表所列重量及主钩 + 副钩的质量。

副臂长度 (m)	9	13.5	18
扣除质量 (kg)	750	1000	1300

6. 安装副臂的起重臂的长度是 37 ~ 52 米。
7. 平衡重质量为 24.5 吨。
8. 在安装加长臂时, 主起重臂实际吊起的载荷重量为主臂载荷表中的值扣除加长臂 (0.42 吨) 及主钩 + 副钩的质量。

起重钩质量及提升钢丝绳倍率和额定总载荷最大值

起重钩种类	钢丝绳倍率 自重 (t)	额定载荷最大值 (t)									
		10	9	8	7	6	5	4	3	2	1
80t	1.030	80	72	64	56	48	40	32	24	16	8
50t	0.667					48	40	32	24	16	8
25t	0.438								24	16	8
8t	0.246										8

9. 起重机主臂操作允许最高风压为 60N/m², 最高风速 9.8m/s。
10. 载荷表中 () 中数据为实际作业半径下的载荷。

Notes

1. Ratings according to GB3811, ISO4302 and ISO4305.
2. All lifting capacities are for crane on firm and level surface.
3. The unit in load chart is ton. The rated lifting capacity is within 75% of tipping load and the front stability is within 1.15 as specified in the standard of the structure of mobile crane.
4. The rated lifting capacity in the table is calculated based on the stable load, not including impacting load, the hard condition of the ground and operating speed. So the driver should reduce the corresponding load from the rated lifting capacity. The weight of hook and slings should also be deducted from the rated lifting capacity.
5. When mounted with jib, the actual lifting capacity of boom is the weight shown in the load chart deducting the weight of main and auxiliary hooks and jib.

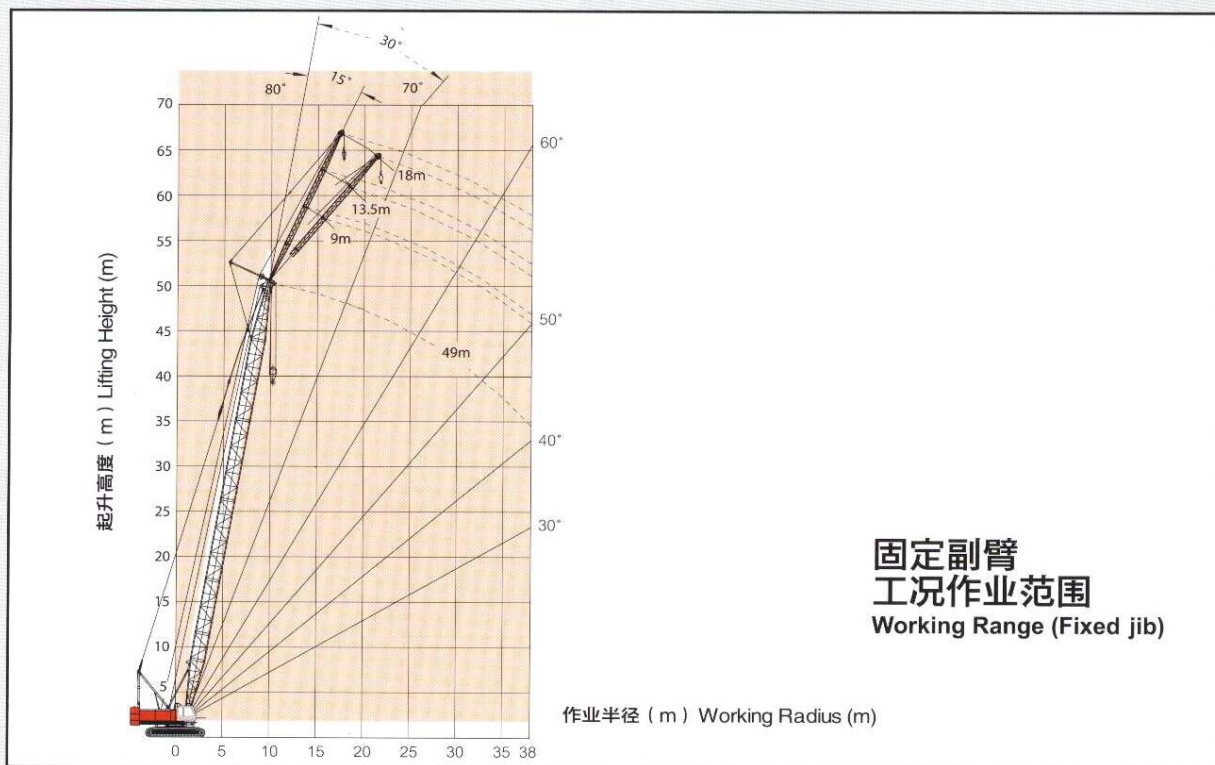
Jib Length(m)	9	13.5	18
Deducted mass(kg)	750	1000	1300

6. When mounted with jib, boom length is from 37 ~ 52m.
7. The weight of counterweight is 24.5t.
8. When mounted with runner, lifting capacity of main hook should be rated lifting capacity deducting mass of runner (0.42t) and weight of main and auxiliary hooks.

The weight of hooks, the parts of line and maximum rated load

Hooks	Mass(t)	Parts of line	Max. rated load capacity(t)									
			10	9	8	7	6	5	4	3	2	1
80t	1.030		80	72	64	56	48	40	32	24	16	8
50t	0.667						48	40	32	24	16	8
25t	0.438									24	16	8
8t	0.246											8

9. The maximum allowed wind pressure is 60N/m² and wind speed is 9.8m/s when the crane is working.
10. The data within () is the load under the actual working radius.

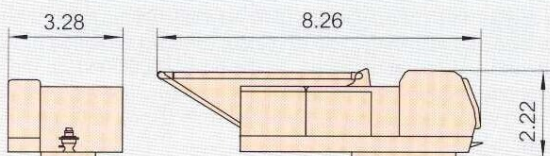




主要零部件运输尺寸

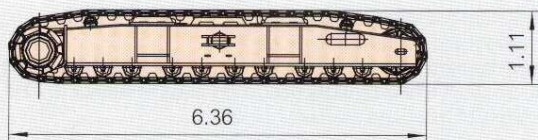
Dimensions for Transportation

尺寸单位: m Unit: m



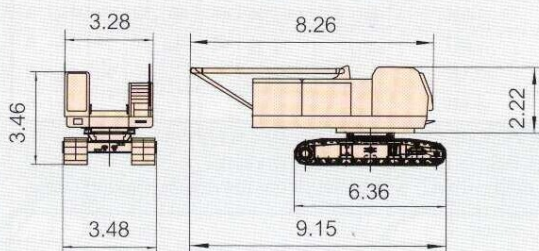
本体	x1
长	8.26m
宽	3.28m
高	2.22m
重量	18300kg

Carbody	x1
Length	8.26m
Width	3.28m
Height	2.22m
Weight	18300kg



履带总成	x2
长	6.36m
宽	1.19m
高	1.11m
重量	12000kg

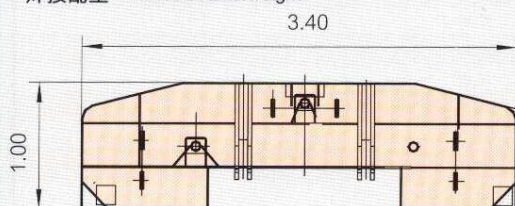
The Crawler	x2
Length	6.36m
Width	1.19m
Height	1.11m
Weight	12000kg



裸机	x1
长	9.15m
宽	3.48m
高	3.46m
重量	53000kg

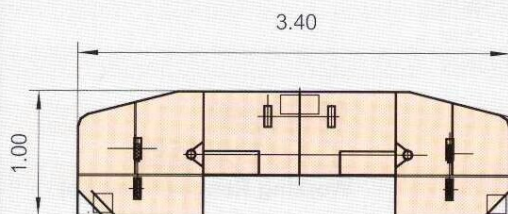
The naked crane	x1
Length	9.15m
Width	3.48m
Height	3.46m
Weight	53000kg

焊接配重 Welded counterweight



配重A	x1
长	3.40m
宽	1.00m
高	0.52m
重量	7811kg

Counterweight A	x1
Length	3.40m
Width	1.00m
Height	0.52m
Weight	7811kg



配重B	x1
长	3.40m
宽	1.00m
高	0.67m
重量	9277kg

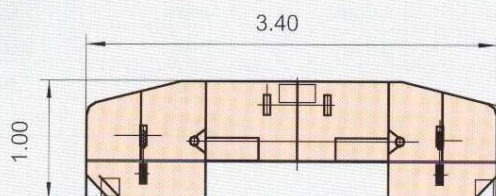
Counterweight B	x1
Length	3.40m
Width	1.00m
Height	0.67m
Weight	9277kg

有焊件配重和铸件配重, 可任选其一。
You can choose one between welded counterweight and forged counterweight.

主要零部件运输尺寸

Dimensions for Transportation

尺寸单位: m Unit: m

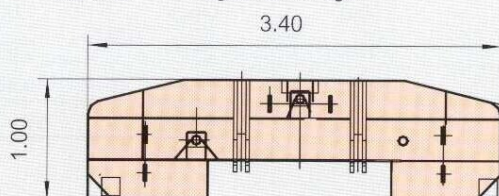


配重C	x1
长	3.40m
宽	1.00m
高	0.65m
重量	7530kg

Counterweight C	x1
Length	3.40m
Width	1.00m
Height	0.65m
Weight	7530kg

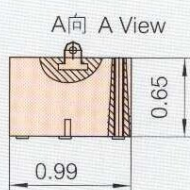
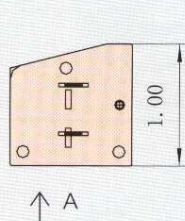
铸造配重

Forged Counterweight



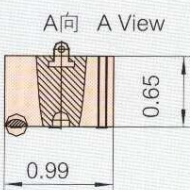
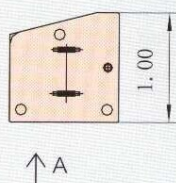
配重A	x1
长	3.40m
宽	1.00m
高	0.52m
重量	7811kg

Counterweight A	x1
Length	3.40m
Width	1.00m
Height	0.52m
Weight	7811kg



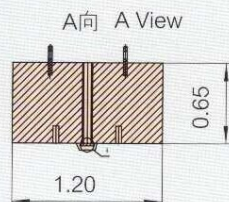
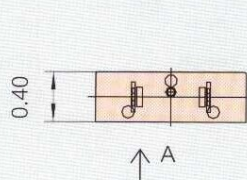
配重 I	x1
长	1.00m
宽	0.99m
高	0.65m
重量	4067kg

Counterweight I	x1
Length	1.00m
Width	0.99m
Height	0.65m
Weight	4067kg



配重 II	x1
长	1.00m
宽	0.99m
高	0.65m
重量	4055kg

Counterweight II	x1
Length	1.00m
Width	0.99m
Height	0.65m
Weight	4055kg



配重 III	x1
长	1.20m
宽	0.40m
高	0.65m
重量	2111kg

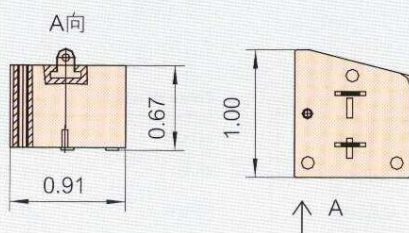
Counterweight III	x1
Length	1.20m
Width	0.40m
Height	0.65m
Weight	2111kg



主要零部件运输尺寸

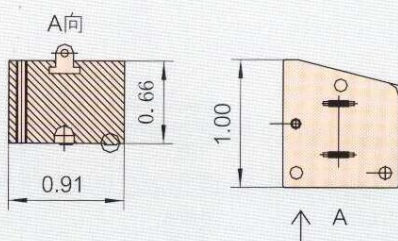
Dimensions for Transportation

尺寸单位: m Unit: m



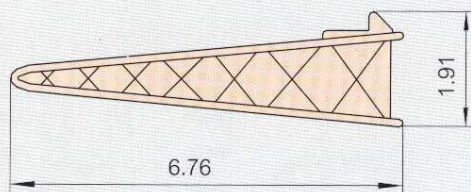
配重IV	x1
长	1.00m
宽	0.91m
高	0.67m
重量	3656kg

Counterweight IV	x1
Length	1.00m
Width	0.91m
Height	0.67m
Weight	3656kg



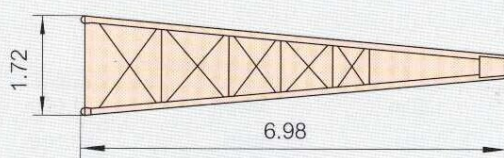
配重V	x1
长	1.00m
宽	0.91m
高	0.66m
重量	3654kg

Counterweight V	x1
Length	1.00m
Width	0.91m
Height	0.66m
Weight	3654kg



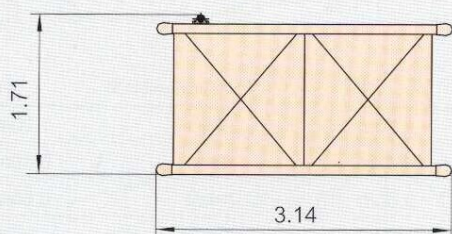
根部臂节	x1
长	6.76m
宽	1.61m
高	1.91m
重量	1800kg

Boom foot	x1
Length	6.76m
Width	1.61m
Height	1.91m
Weight	1800kg



顶部臂节	x1
长	6.98m
宽	1.61m
高	1.72m
重量	1680kg

Boom top	x1
Length	6.98m
Width	1.61m
Height	1.72m
Weight	1680kg



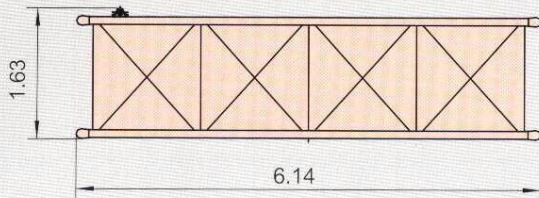
3M臂节	x1
长	3.14m
宽	1.61m
高	1.71m
重量	523kg

3m section	x1
Length	3.14m
Width	1.61m
Height	1.71m
Weight	523kg

主要零部件运输尺寸

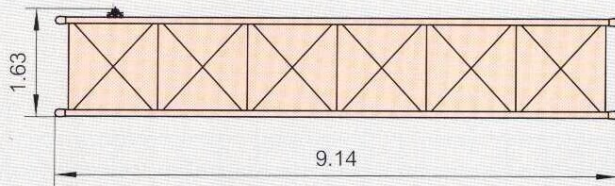
Dimensions for Transportation

尺寸单位: m Unit: m



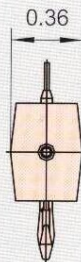
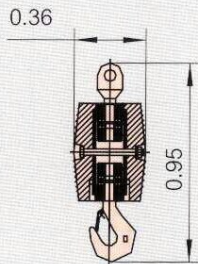
6M臂节	x1
长	6.14m
宽	1.61m
高	1.63m
重量	844kg

6m section	x1
Length	6.14m
Width	1.61m
Height	1.63m
Weight	844kg



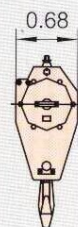
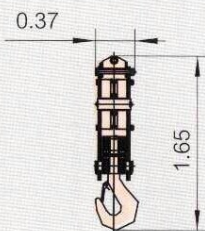
9M臂节	x4
长	9.14m
宽	1.61m
高	1.63m
重量	1150kg

9m section	x4
Length	9.14m
Width	1.61m
Height	1.63m
Weight	1150kg



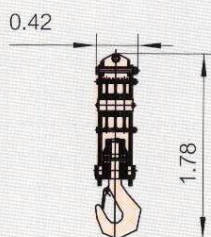
8吨吊钩	x1
长	0.95m
宽	0.36m
高	0.36m
重量	246kg

8t hook	x1
Length	0.95m
Width	0.36m
Height	0.36m
Weight	246kg



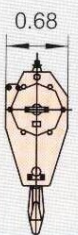
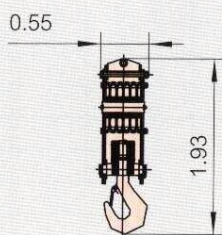
25吨吊钩	x1
长	1.65m
宽	0.68m
高	0.37m
重量	438kg

25t hook	x1
Length	1.65m
Width	0.68m
Height	0.37m
Weight	438kg



50吨吊钩	x1
长	1.78m
宽	0.68m
高	0.42m
重量	667kg

50t hook	x1
Length	1.78m
Width	0.68m
Height	0.42m
Weight	667kg



80吨吊钩	x1
长	1.93m
宽	0.68m
高	0.55m
重量	1030kg

80t hook	x1
Length	1.93m
Width	0.68m
Height	0.55m
Weight	1030kg

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技术参数如有更改恕不另行通知

Specifications may vary without prior notice